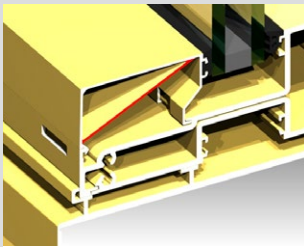
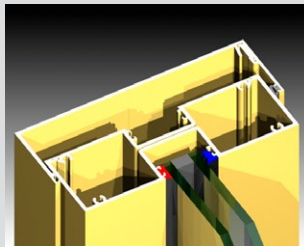


### KEY FEATURES

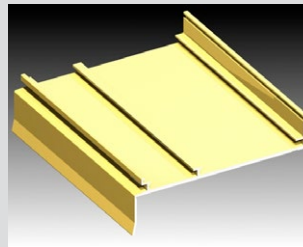
- Versatile 150mm CentreGLAZE™ framing designed to accept 28mm insulating glass units (IGUs).
- Glazing pocket delivers the required 12mm bite plus 4mm to cater for glass production and installation tolerances.
- True captive glazing wedge on one side. In elevated installations with bead on the inside at head this allows you to glaze and reglaze from inside, no need for scaffolding
- External wet top silicone glazing also available.
- Compatible with Elevate™ framing, and Series 52 doors.
- Snap-together and interlocking expansion mullions.
- Matching 50mm thick hinged, pivot or sliding door designed to accept double glazing and industry standard hardware.
- Two midrail sizes to choose from (125mm and 200mm).
- Concealed overhead transom also designed to accept 24mm IGUs. Centre pivot doors can be fitted into Series 624 with dedicated closer head/transom.
- We can insert double glazed awning sashes into the framing.



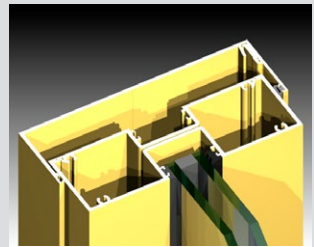
Sill beads are reinforced for extra strength and security.



Can accept both captive and roll-in wedges for the ease of site glazing. We can use silicone wet top on the outside in lieu of the captive wedge.



Specifically designed sub-sill with central support leg.



Sub-jamb and sub-heads designed for easy installation.

#### GENERAL

**Max Panel Height**  
Various

**Max Panel Width**  
Various

**Max Glass Thickness**  
24mm

**Frame Depth**  
150mm

#### ENERGY

**UW Range**  
2.6-4.0

**SHGC Range**  
0.18-0.68

#### WEATHER

**Maximum Water**  
600 Pa.

#### ACOUSTICS

**8.5mm VLam Hush™ /10mm Air/6.5 VLam Hush™**  
Rw 39 (-2;-6)

**6.5mm VLam Hush™/12mm Air/6mm Tgh**  
Rw 36 (-1;-5)

Based on tests carried out on Series 424 - similar system.



BAL-40 compliance may limit glass options. Maximum glass size for BAL-40 products is 5m².

[elevatealuminium.com.au/624](http://elevatealuminium.com.au/624)